

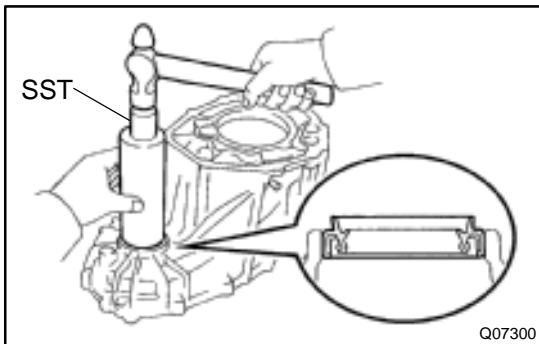
REPLACEMENT

1. IF NECESSARY, REPLACE FRONT BEARING RETAINER OIL SEAL

- Using a screwdriver and hammer, drive out the oil seal.
- Using SST and a hammer, drive in a new oil seal until its surface is flush with the retainer upper surface.
SST 09950-60010 (09951-00590),
09950-70010 (09951-07100)
- Coat the lip of the oil seal with MP grease.

2. IF NECESSARY, REPLACE FRONT CASE OIL SEAL

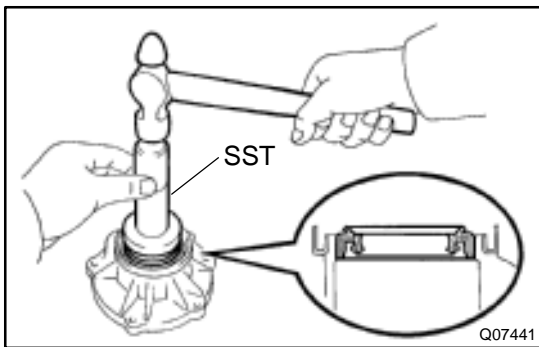
- Using a screwdriver and hammer, drive out the oil seal.



- Using SST and a hammer, drive in a new oil seal until its surface is flush with the case upper surface.
SST 09316-60011 (09316-00011)
- Coat the lip of the oil seal with MP grease.

3. IF NECESSARY, REPLACE EXTENSION HOUSING OIL SEAL

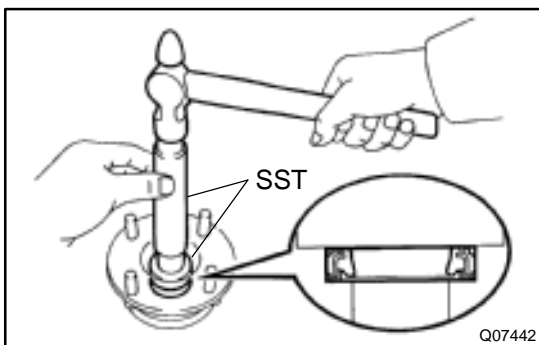
- Using a screwdriver and hammer, drive out the oil seal.



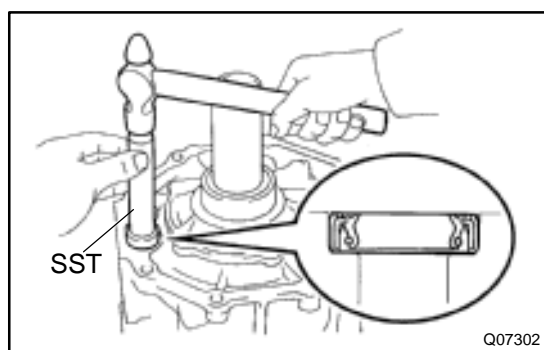
- Using SST and a hammer, drive in a new oil seal until its surface is flush with the housing upper surface.
SST 09554-22010
- Coat the lip of the oil seal with MP grease.

4. IF NECESSARY, REPLACE FRONT AND REAR COMPANION FLANGE OIL SEALS

- Using a screwdriver and hammer, drive out the oil seals from the 2 flanges.



- Using SST and a hammer, drive in a new oil seal.
SST 09950-60010 (09951-00220, 09951-00350,
09952-06010), 09950-70010 (09951-07100)
- Coat the lip of the oil seal with MP grease.

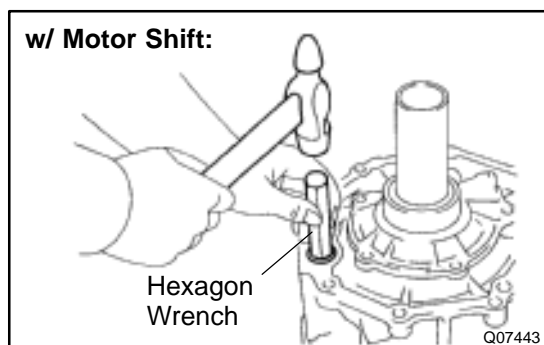


5. IF NECESSARY, REPLACE SHIFT FORK SHAFT OIL SEALS

- (a) Using a screwdriver, pry out the oil seal.
- (b) Using SST and a hammer, drive in a new oil seal.

SST 09304-12012

Oil seal depth: $-0.5 - 0.5$ mm ($-0.020 - 0.020$ in.)



w/ Motor Shift:

6. w/ One touch 2-4 selector system: Only when replacing the front case

IF NECESSARY, REPLACE PLUG

Using a hexagon wrench (19 mm) and hammer, drive in a new plug.